

James Walker	Profile Cutting Cut Gaskets "Repeat Items"	Date: June 24, 2013 Reaffirmed 2022	Rev: 4	Page: Page 1 of 1	Document No: OPI 06 Approved by: Unit 4 Manager
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REASON FOR UPDATE: Reformatting of Document

ASSOCIATED DOCUMENTS: FMP Ref: [FMP 22](#)

1. PURPOSE

1.1 To provide a procedure for the profile cutting of gaskets and 'repeat items'

2. SCOPE

2.1 This document applies to all those involved with the procedure mentioned above.

3. RESPONSIBILITY

3.1 The Operations Manager is responsible for updating and communicating the details within this procedure.

4. PROCEDURE

Items which have previously been manufactured and checked against the relevant drawing requirements to confirm their acceptability will not require further inspection other than material type, quality and thickness.

REPEAT ITEMS

TOOLING/PROGRAM		
MATERIAL		
PRODUCTION/INSPECTION		
PACKAGING		

All new Orders and Orders requiring First Article Inspection Reports ([FAIR](#)) will be subject to the full sampling procedure each time.

"NEW ITEMS"

New Items that have not previously been manufactured will be manufactured and checked against the relevant paperwork and standards to confirm their acceptability.

NEW ITEMS

TOOLING/ PROGRAM	
MATERIAL BATCH NO. CURE DATE	
1 st OFF CRITICAL INSPECTION	
PRODUCTION INSPECTION	
PACKAGING	